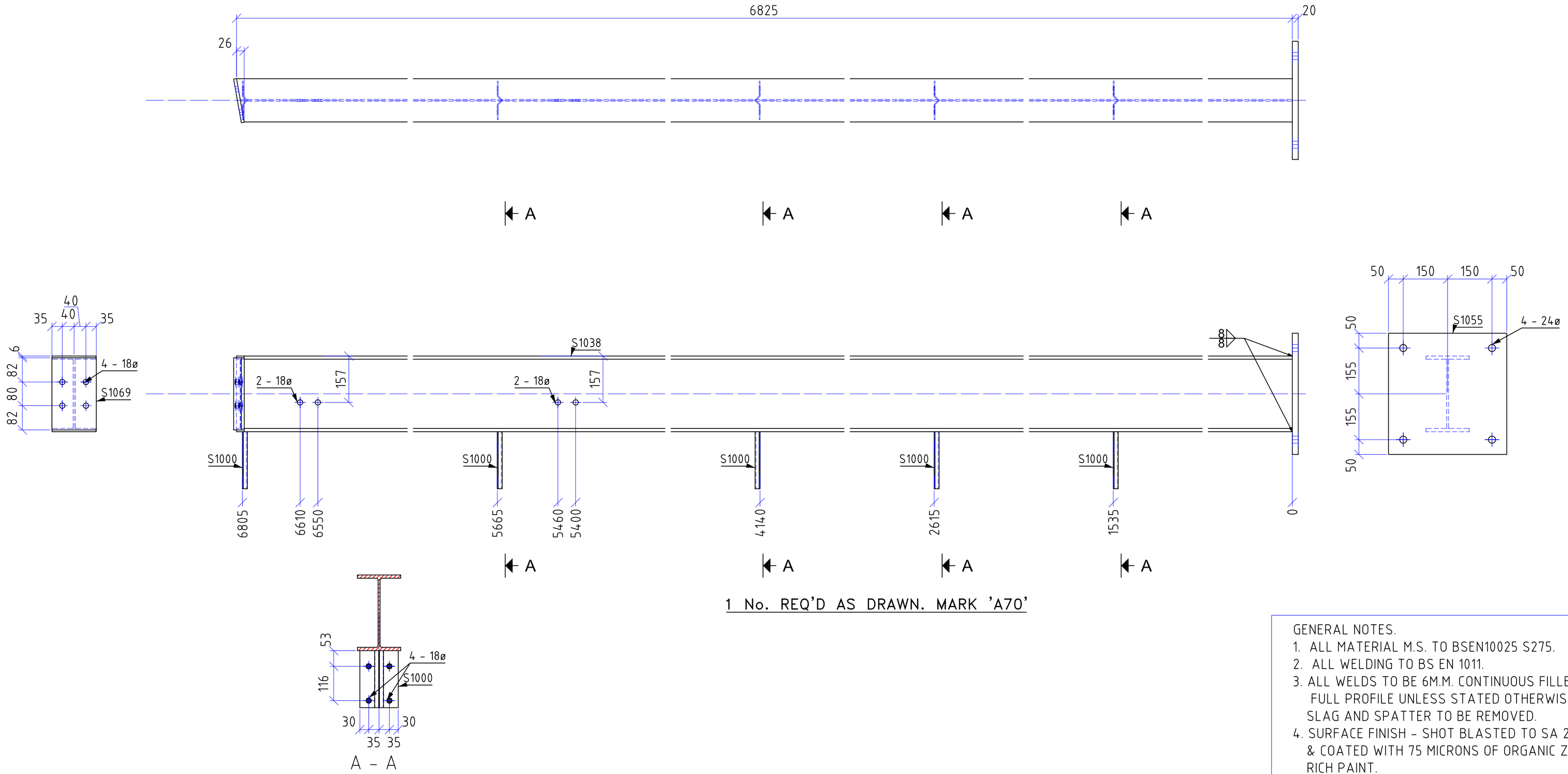
Mark	Quantity	Profile	Length	Material	Area (m²)	Weight (kg)
A70	**1**	**Values for ONE assembly:**				
S1038	1	UB254x146x37	6,825	S275JR	7.41	252.9
S1055	1	FL400x20	410	S275JR	0.36	25.7
S1069	1	FL150x10	244	S275JR	0.08	2.9
S1000	5	MET WOC202X	193	Cold Rolled	0.00	4.3
		Total for ONE assembly:			**7.85**	**285.8**

THIRD ANGLE PROJECTION



1 No. REQ'D AS DRAWN. MARK 'A70'

ALL HOLES Ø22 UNLESS STATED OTHERWISE

GENERAL NOTES.

1. ALL MATERIAL M.S. TO BSEN10025 S275.
2. ALL WELDING TO BS EN 1011.
3. ALL WELDS TO BE 6M.M. CONTINUOUS FILLETS FULL PROFILE UNLESS STATED OTHERWISE, SLAG AND SPATTER TO BE REMOVED.
4. SURFACE FINISH - SHOT BLASTED TO SA 2.5 & COATED WITH 75 MICRONS OF ORGANIC ZINC RICH PAINT.
5. ALL EXPOSED EXTERNAL STEELWORK HOT DIPPED GALVANISED, MEAN COATING 85 MICRONS
6. ALL FIXING BOLTS GRADE 8.8 HIGH TENSILE, SHERIDIZED OR SIMILAR TO BRITISH STANDARD.

HI-SPEC ENGINEERING LTD

UNIT 9 WINDMILL IND. EST., WINDMILL, FOWEY, CORNWALL. PL23 1HB
TEL: 01726 833844 FAX: 01726 833811

REV No	DATE	DETAILS OF MODIFICATION	CHECKED

DRAWN BY R. FAULDING DATE 04/06/2010

CHECKED / APPROVED BY G. COOKE DATE 08/06/2010

TITLE: STEELWORK DETAIL BURRATON ROAD SALTASH

CUSTOMER: BEAVER UK LTD

ORIGINAL SCALE/FRAME: 1:10 @ A2

CONTRACT No: PM0514

DO NOT SCALE

DRG NO: PM0514-050