



WEST ELEVATION ON INNER ALDI WALL

- GENERAL NOTES:**
1. ALL MATERIAL M.S. TO BS EN 10225 S275.
  2. ALL WELDING TO BS EN 1011.
  3. ALL WELDS TO BE 6MM. CONTINUOUS FILLETS FULL PROFILE UNLESS STATED OTHERWISE. SLAG AND SPATTER TO BE REMOVED.
  4. SURFACE FINISH - SHOT BLASTED TO SA 2.5 & COATED WITH 75 MICRONS OF ORGANIC ZINC RICH PAINT.
  5. ALL EXPOSED EXTERNAL STEELWORK HOT DIPPED GALVANISED. MEAN COATING 85 MICRONS.
  6. ALL FIXING BOLTS GRADE 8.8 HIGH TENSILE. SHERIDIZED OR SIMILAR TO BRITISH STANDARD.

<p><b>HISPEC ENGINEERING LTD</b> UNIT 9 WINDMILL, IND. EST., WINDMILL, POWER, CORNWALL, PL29 1HB TEL: 01726 823844 FAX: 01726 823811</p>		<p>DRG No. _____</p> <p>DRAWING REFERENCE TITLE _____</p>	
<p>WKS No. _____ DATE _____</p> <p>A 26.04.08</p>		<p>DETAILS OF MODIFICATION</p> <p>GENERAL UPDATE, MARK NUMBERS ADDED</p>	
<p>CHECKED _____ G.E.C.</p> <p>DRAWN BY _____ P. MATHAR</p> <p>16.04.08</p>		<p>CHECKED / APPROVED BY _____ G. COOKE</p> <p>DATE _____ 16.04.08</p>	
<p>TITLE</p> <p>STEELWORK LAYOUT</p> <p>ALDI SHOPFRONT, SHEPTON MALLET</p>		<p>CUSTOMER</p> <p>MAVFLOWER FABRICATIONS LTD</p>	
<p>ORIGINAL SCALE/FRAME</p> <p>1:50 @ A1</p>		<p>CONTRACT No.</p> <p>MFXXXX</p>	
<p>DRG NO.</p> <p>MFXXXX</p>		<p>DO NOT SCALE</p>	